



## Recommended Post-Processing for Garreco Print 3D Resins

Curing Unit	Gingiva 3D	Model 3D Pro Beige	Model 3D Pro Grey	Model 3D Ultra	WaxCast 3D
<b>High Power (= shorter cure cycle)</b>					
Akuretta Curie	5 min in water, 10 min in air	15 min	15 minutes	15 minutes	15 minutes
Formlabs Form Wash & Cure	5 min in water, 10 min in air	15 min at 40°C	15min at 40°C	15min at 40°C	15min at 30°C
Formlabs Form Wash & Cure L	5 min in water, 10 min in air	15 min at 40°C	15min at 40°C	15min at 40°C	15min at 30°C
MeccatroniCore BB-Midi Plus	5 min in water, 10 min in air	15 min at 30°C	15min at 30°C	15min at 30°C	15min at 30°C
Nextdent LC-3Dprint Box	5 min in water, 10 min in air	15 min	15 minutes	15 minutes	15 minutes
Wicked Engineering Curebox	5 min in water, 10 min in air	15 min at 40°C	15min at 40°C	15min at 40°C	15min at 30°C
<b>Low Power (= longer cure cycle)</b>					
Anycubic Wash & Cure 2.0	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
Asiga Flash Cure	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
Creality SL 1	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
Creality UW-01	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
Elegoo Mercury Plus	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
Elegoo Mercury Plus 2.0	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
Elegoo Mercury X	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
Phrozen Cure Luna	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
Phrozen Cure Mega	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
Shining 3D FabCure	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
Wanhao Boxman	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
XYZ UV Curing Chamber	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
3D-systems Figure 4® UV Curing Unit 350	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
B9Creator	5 min in water, 25 min in air	60 min	60 min	60 min	30 min
B9 Model Cure	5 min in water, 25 min in air	60 min	60 min	60 min	30 min